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Water Jets Aiming for Profit

A One Day Seminar

Cranfield, England: 22 October, 1987

Introduction

BHRA, The Fluid Engineering Centre is pleased to announce the 4th Water Jetting Discussion Meeting on 22 October 1987 at Cranfield.

Water jetting is now accepted as an effective means of cutting and cleaning in many industries. In too many cases however, full advantage is not being taken of recent developments in equipment and techniques.

One particular area of concern is the continued use of a jetting operator to direct the jet. For most applications, the human operator is a very inefficient jet manipulator. Spray obscures the workpiece, there is no tactile feedback of performance, communications are impaired by noise, and reaction forces limit the energy that can be applied. Automatic or semi-automatic jet manipulation is becoming essential for the profitable exploitation of the latest equipment, in addition to reducing health and safety hazards.

Abrasive jetting has made very significant advances over recent years. In particular it now provides an extremely flexible cutting tool, capable of cutting most materials in a wide range of operating conditions. Reliability of operation must be a major consideration in future developments if this versatile technique is to be profitably applied.

There is increasing interest in the use of water jetting techniques for cutting and cleaning underwater as well as for concrete cutting and removal on land. A full discussion of present and future requirements in these and other areas of application will help to ensure that equipment development is directed at actual needs.

Continued, pg. 3. Aiming.



Triplex Systems Introduces New Product

Triplex Systems, Inc., Minneapolis, Minnesota is manufacturing and marketing an industrial quality line of high pressure water jet cleaning equipment.

Standard units are designed to develop pressures of 12,000 PSI at flow rates up to 7 GPM. The flow range and pressures are capable of handling a wide variety of heavy industrial and process industry cleaning needs. The units are available in base plate mounted, skid or trailer versions. Options include electric, diesel or gas prime movers.

Continued, pg. 2. Triplex.

Call for Papers

FOURTH U.S. WATER JET CONFERENCE

August 27-28, 1987

University of California, Berkeley

The Fourth U.S. Water Jet Conference will be held on August 27-28, 1987, at the University of California, Berkeley. It will focus on three areas: advances in fundamental understanding of fluid jet interactions with solids; new developments in the application of water jets; and field or factory experience in mining/civil engineering and manufacturing engineering.

Papers are invited on such areas as fundamental and applied research, jet-assisted cutting, mining and rock excavation, concrete cutting, abrasive jet machining, factory applications, advances in abrasive and nonabrasive water jets, and cleaning.

Information about exhibitions, industrial support, and conference organization may be obtained from Nanette Pike, University of California Extension, 2223 Fulton St., Berkeley, CA 94720; (415) 642-4151.

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Triplex. Continued from pg. 1.

Triplex Systems, Inc. also manufactures custom high pressure systems with capabilities to 400 HP diesel units. Custom systems include applications involving use of water jets in cleaning processes as an effective tool for increasing plant efficiencies, and cleaning applications with speeds up to 150 ft. per minute.

Triplex Systems incorporates the latest safety features and conforms to the practices set forth by the U. S. Water Jet Association.

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Calendar Listing

AUGUST 27-28, 1987 -

Fourth U. S. Water Jet Conference
University of California, Berkeley.
For information: Nanette Pike, University of California
Extension, 2223 Fulton St., Berkeley, CA 94720
(415) 642-4151

SEPTEMBER 9-11, 1987

International Water Jet Symposium
Beijing, China
Contact: International Water Jet Symposium
c/o 108 S. Eldridge Way, Golden, CO 80401


OCTOBER 22, 1987

Water Jets Aiming For Profit Seminar
Cranfield, England
Contact: Lorraine Grove, BHRA, The Fluid Engineering
Centre, Cranfield, Bedford, MK43 OAJ, England

*NOTE: Complete details are contained within this issue of
JET NEWS.*

Your Literature Is Needed

Throughout the year, the WJTA office receives inquiries for additional information on systems and equipment. In order to expedite handling these inquiries, we're requesting that all members submit any/all appropriate literature to the WJTA office, so that we may continue to build a current library and respond to these inquiries. If you must send your literature via UPS, please use this address: WJTA (c/o CGP), 1865 Old Hudson Road, St. Paul, MN 55119.



High Pressure Water Blasting Nozzles
Arthur Products Co.
216-725-4900
Jim Langan

Aiming. Continued from pg. 1.

Date and Venue

Thursday, 22 October 1987 at the Cranfield Institute of Technology, Cranfield, England.

Scope

Papers will be presented by invited speakers on the following topics:

- Abrasive Jetting
- Underwater Jetting
- Jetting of Reinforced Concrete Structures
- Automation and Manipulation
- Health and Safety

Technical Programme

The five topics will be covered in a series of technical sessions with adequate time allowed for questions and discussion. A timetable will be mailed to delegates in advance of the Seminar. As the Seminar is in the form of technical discussion there will be no printed proceedings. The fee will include refreshments and lunch.

Exhibition

During the Seminar organisations will have the opportunity to exhibit promotional literature and associated material by prior arrangement with the Organisers.

Seminar Fee

To be published in the reservation leaflet which will be available in June 1987.

Reservation Form

Will be available June 1987, please fill out the attached form and send it to the Organiser to ensure you receive full details.

INFORMATION REQUEST FORM

To: Lorraine Grove
Seminar Organiser
Water Jets Aiming for Profit
BHRA, The Fluid Engineering Centre
Cranfield
Bedford, MK43 0AJ, England.

From:
(Please type or use block letters)

(Delete as appropriate)

Prof/Dr/Ms Initials Surname

Position/Appointment

Organisation/Firm

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A Paid Advertisement

PROBLEM

To find a cost-effective alternative to replacing completely plugged evaporators (Louisiana Pacific/Fibreboard, Antioch, California): length 40 ft., tubing (stainless steel) i.d. 1 1/2 in., bundle diameter 6ft. - 600-700 tubes. Estimated cost of replacement in 1975 more than \$1,000,000.

SOLUTION

Use of SUPER-WATER[®] concentrated industrial water blasting additive. Total contractor and SUPER-WATER[®] costs \$13,500.

REFERENCE

Polymerblasting - A Chemist's Point of View, W. G. Howells. Proceedings of the Second U. S. Water Jet Conference, May 24-26, 1983. Reprints and referral to contractor involved available from:

Berkeley Chemical Research, Inc.
P. O. Box 9264
Berkeley, California 94709
(415) 526-6272

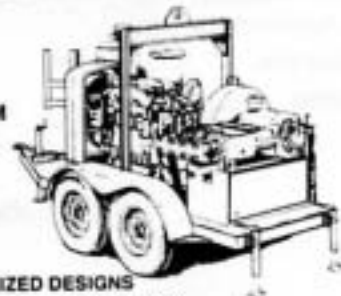
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Positions/Appointment

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Recommended Practices Booklet Available

Additional copies of the "Recommended Practices For The Use of Manually Operated High Pressure Water Jetting Equipment" as published by members of WJTA is now available through the Association office.

These Recommended Practices cover the personnel requirements, operator training, operating procedures and recommended equipment for the proper operation of all types of high pressure water jetting equipment as normally used by industries concerned with construction, maintenance, repair, cleaning and demolition work.

For your copy of this publication, send \$5 to: U.S. Water Jet Technology Association, PO Box 19057, St. Paul, MN 55119.

1987 WJTA Membership Directory

The 1987 Directory has been mailed to all current members of WJTA. If you, as a member in good standing, require additional copies, contact the Association office.

What is talent

but originality robed in resourcefulness.

What is success

but effort draped in determination.

What is achievement

but a dream dressed in work clothes.

What is accomplishment

but ability stripped of its doubts.

What is life

*but a series of opportunities
masked as difficulties.*

William Arthur Ward

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Safety Guidelines Revised In England

The development of the DIAJET system means that the operating pressure at which such jetting systems can be considered as representing a significant hazard has reduced.

The current Association of High Pressure Water Jetting Contractors' (A.H.P.W.J.C.) Safety Guidelines until recently only referred to systems with an operating pressure above 2,000 lbf/in.². However, DIAJET can cut steel (slowly) at 250 lbf/in.². At 5,000 lbf/in.² it can cut through 1/4 in. thick shielding steel at a 10 ft. standoff. We now regard a 20 ft. standoff as the minimum required behind the target material for shielding material to survive for a useful period of time, when used with a 5,000 lbf/in.² DIAJET.

With this in mind, the A.H.P.W.J.C. has revised the range of equipment to which their guidelines apply as follows:-

"2.3 The term high pressure water jetting covers all water jetting processes including those using additives or abrasives where there is an energy input to increase the pressure of the

The reference to a lower pressure limit is dropped.

Recent further development of the equipment at B.H.R.A. has resulted in the design of an operationally robust configuration. Therefore, we are now in a position to offer laboratory development systems to interested organisations.

The above article was submitted by Roger A. Heron, Manager, High Pressure Engineering, BHRA.

IEN Introduces:
"A Guide To Marketing New Industrial Products"
New Informative Booklet Available

Industrial Equipment News, a publication of Thomas Publishing Company, has introduced a most informative new guide.

"Launching a new industrial product is a complex process. Many people, with diverse responsibilities, must coordinate their activities to bring the product to market in the shortest possible time.

In the risky, costly, competitive environment, timing plays a crucial role in the ultimate success and profitability of a new product.

This publication has been prepared as a management tool to help decision makers and implementers to focus on the key areas of a new product introduction, and show how to shorten the time frames associated with them.

By reviewing the entire launch program, from prototype testing through post-evaluation, you can decide which activities are applicable to your specific situation, and how to fit the "pieces" together. More importantly, you will be assured that no crucial item has been overlooked in getting the product launched as rapidly as possible."

The response to this comprehensive publication far exceeded IEN's expectations. We requested fifty copies for members' use, however, they were only able to send us three. To secure your booklet, write or call the Association office. A nominal charge of \$10 will be incurred to cover the Association's cost of reproduction and postage.

IS SOMEONE YOU KNOW not on our mailing list? If you know of an interested person, please send with JET NEWS mailing list, please send his/her name to:

JET NEWS
U.S. Water Jet Technology Ass'n
P.O. Box 19057
St. Paul, MN 55119

*He who would move the world
must first move himself.*
— Socrates

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Full Page	\$ 150
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Business Card	\$ 25
B/W-Photos (each)	\$ 5

Ad Deadline	Issue Date
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Nov 10	Dec 1
Jan 10	Feb 1

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